



Commercial Product Line

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All U-Factors shown are based on testing solid doors. Adding lites will affect the tested U-Factor.

More info on page 36-37.



Create your garage door, view it on your building and receive a quote at **haascreate.com**.

Quality People. Quality Products.



We value our customers and manufacture our garage doors with the highest quality workmanship and raw materials.

Our method is simple. We hire quality people driven to produce quality products. We don't just say it - we do it. Together, we find innovative ways to solve problems and continuously improve while working smarter and safer. Our people take pride in their work and strive to provide the highest quality of product and service day in and day out. That's the Haas Door Difference.

As you read forward, allow us to open a door to endless possibilities for you!

haasdoor.com





9622 in sandstone

COMMERCIAL 9000 SERIES

2⁵/₈" or 2" Thick 

9200 - 2" base door & 5/8" overlay
 9600 - 1 3/8" base door & 5/8" overlay



9000 Timeless Beauty.

We've taken the elegance of the original handcrafted wooden carriage house doors and the detail of the wrought iron hardware to produce a classic style made with modern technology and materials. Backed by a Lifetime Limited Warranty, American Tradition™ 9000 series doors are the ideal choice to add the classic look of a genuine carriage house door.

INSULATED

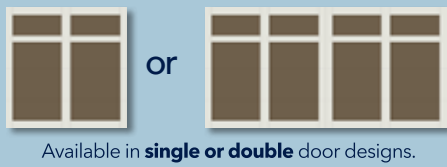
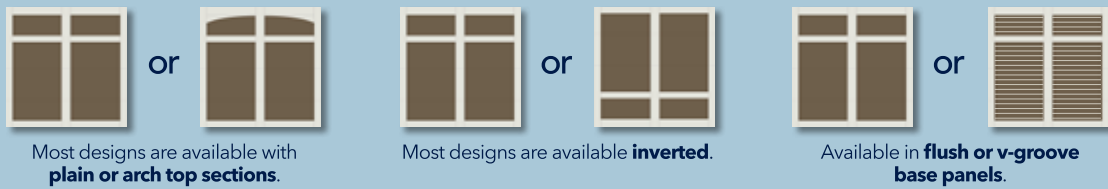


9240 in gray

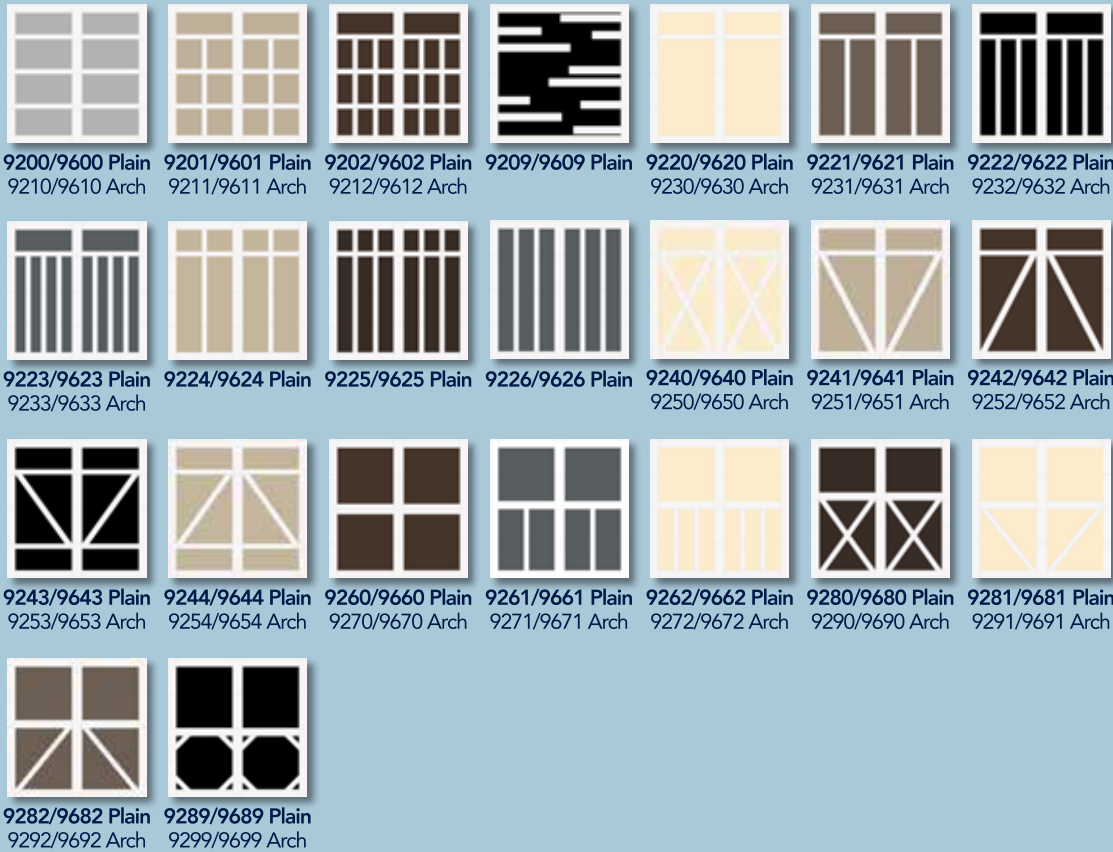


9621 in charcoal

Door Design Options



All models shown are available with multiple style options: 9200 & 9600 models, flush or v-groove base panel option, and single or double door designs. Most models can be inverted to match other features on the home. Some designs can be inverted to match other features on the home. See the best option directly on your home by using our online visualizer at haascreate.com.



Solid Base & Overlay Colors

All color combinations are available to mix and match base and overlay colors.



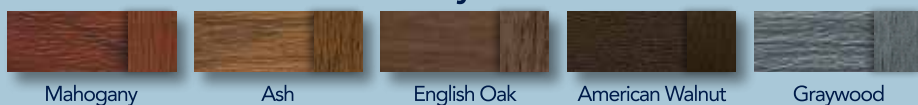
*Trinar® colors on steel sections carry a 35-year finish warranty. Trinar® overlay colors are color matched to the steel sections but do not contain the Trinar® additive, therefore fall under standard 5 year overlay warranty.

**These colors include a cool chemistry paint finish on the base door and are not recommended for projects with extreme exposures to heat and sunlight.

Due to the printing process, colors may vary. For an accurate color match, contact your Haas Door dealer.

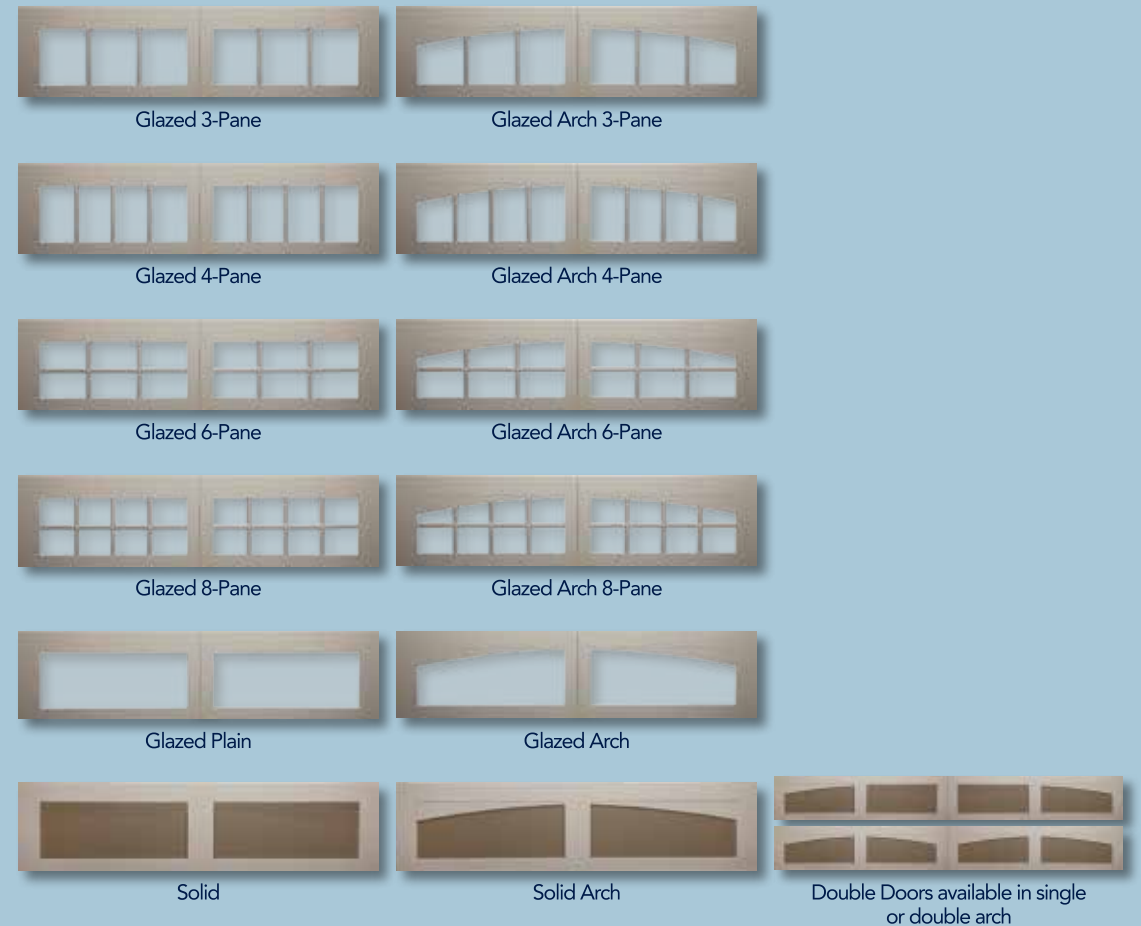
Wood Grain Base & Overlay Colors

Wood grain overlays are handcrafted and can vary slightly in color like real wood.



Window Designs

Windows available in top 2 sections



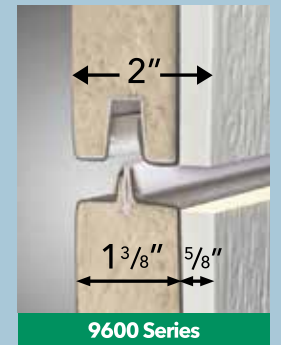
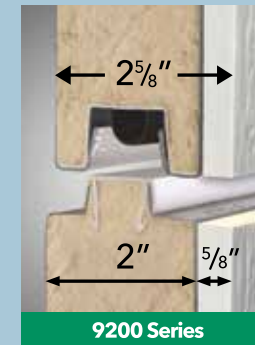
OPTIONS

9000 Series Available Options

- 2" or 3" Track
- Exhaust Port(s)
- Cam Safety Device
- Spring Bumpers
- Chain Hoist
- Operators
- High Cycle Springs
- Glazing (lites)
- High Cycle Rollers
- Keyed Lock
- Wind Load & Impact



For detailed information about the construction of this series, see pages 34-35.



A **Full Thermal Break** is used in the tongue-and-groove construction of all 9000 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

9200 series doors include **Air Infiltration Seals**, which exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/flexible vinyl door stop.

9000 QUICK GUIDE

Model	Door Thickness	Tested U-Factor	Max. Door Size		Section Skins	
			Width	Height	Inside	Outside
✓ 9200 models	2 ³ / ₈ " (66.7mm)	0.081	20'-2"	16'-0"	26 GA V-Groove Woodgrain Steel	26 GA Flush Woodgrain Steel
✓ 9600 models	2" (50.8mm)	0.096	18'-2"	16'-0"	26 GA V-Groove Woodgrain Steel	26 GA Flush Woodgrain Steel



CA-110 in black anodized

COMMERCIAL ALUMINUM SERIES

1 3/4" Thick

CA-320 / CA-315 / CA-110



Clean Lines.

Haas CA-320, CA-315 and CA-110 Aluminum Sectional Doors are strong, durable, and elegant. A versatile product combining aluminum rails and stiles provides a strong-profiled frame structure with aluminum panels and a wide range of glazing choices. This is the ideal application for service stations, quick lube facilities, automobile dealerships, restaurants and other business where strength, appearance and corrosion resistance are key factors.



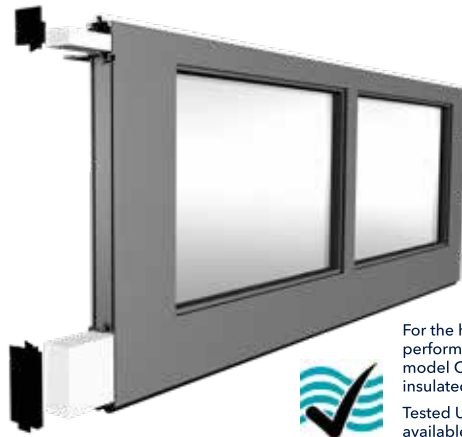
CA-320 in black anodized



CA-315 in sahara tan



Insulated Option



For the highest thermal performance, select model CA-320ix with insulated rails and stiles. Tested U-Factor available upon request.

CA-110 Narrow Line Frame

The CA-110 and CA-110i sections are assembled using .045" minimum aluminum alloy tubular type extrusions with thru-bolt construction. Sections are 1-3/4" thick. Any Section height is available. Shiplap section joints with bulb seal. Bottom rails are 3" on doors up to 13'-2" wide. Doors greater than 13'-2" wide have 4" bottom rails. Top and bottom rails are upgradeable to 4" or 6".



CA-110i at 8'3" wide and wider and CA-110 at 12'3" and wider, have built-in struts on each section. Dependent on the width size, E struts or cap struts may be included. All aluminum is clear anodized as standard. Panels for solid sections are .040" stucco embossed or .050" smooth aluminum. A wide variety of glazing materials are available.

Commerical Aluminum QUICK GUIDE

Model	Glazing Thickness	Max. Door Size		Max Area	Top Rail	Center Stile	Meeting Rail	Bottom Rail	Color Options	Section Joint	Panel & Glazing Types
		Width	Height								
CA-110	1/8"	16'-2"	14'-0"	226 Sq Ft	3" Standard; Upgradeable to 4" or 6"	1"	2"	3" Standard up to 13' 2" wide; then 4" Standard; Upgradeable to 4" or 6"	Clear Anodized, Black Anodized, Dark Bronze Anodized & Polar White	Shiplap with Bulb Seal	Polystyrene & Aluminum Laminated Panels
CA-110i *	1/4" & 1/2"	12'-2"	10'-0"	102 Sq Ft				3" Standard Upgradeable to 4" or 6"			Various Types & Thicknesses of Glazing
CA-315	1/8"	16'-2"	16'-0"	258 Sq Ft	4" Standard; Upgradeable to 6"	1"	4"	4" Standard Upgradeable to 6"	Anodized & Painted Colors (no Wood Grains)	Tongue & Groove with Bulb Seal meets IECC air infiltration reqmts	Polystyrene & Aluminum Laminated Panels
CA-315i *	1/4" & 1/2"										Various Types & Thicknesses of Glazing
CA-320	1/8"	28'-2"	20'-0"	500 Sq Ft	4" Standard up to 16'2" wide; then 6" Standard; Upgradeable to 6"	2"	4"	4" Standard up to 16' 2" wide; then 6" Standard; Upgradeable to 6"	All Colors	Tongue & Groove with Bulb Seal meets IECC air infiltration reqmts	Polystyrene & Aluminum Laminated Panels
CA-320i *	1/4" & 1/2"	20'-2"	16'-0"								Various Types & Thicknesses of Glazing
CA-320ix **											Various Glazings, No Solid Panels
CA-320i Impact*	1/4"	16'-2"	16'-0"	258 Sq Ft	6" Standard		6" Standard				

* - The i on the series name indicates it is a heavier glass/glazing option - 1/4" or 1/2".

** - The x on the series name indicates rails and stiles are insulated with polystyrene.

OPTIONS CA Available Options

- 2" or 3" Track
- Exhaust Port(s)
- Cam Safety Device
- Spring Bumpers
- High Cycle Springs
- Insulated Rails and Stiles (320ix only)
- Pass Door (320 & 320i only)
- High Cycle Rollers
- Chain Hoist
- Operators
- Top Header Seal
- Car Wash Cutout

Pass Door (exterior view)



Optional Exhaust Port (interior view)



(Only available on CA-320/CA-320i in all colors options, except wood grains. Door trim color is only available in clear anodized. Convenience only, not a legal exit, or ADA compliant.)

CA-315 Larger Glass with Heavy Duty Outer Frame

The CA-315 & CA-315i sections are assembled using .045" minimum aluminum alloy tubular type extrusions with thru-bolt construction. Sections are 1-3/4" thick. Any section height is available. Tongue & Groove section joints with bulb seal meets IECC Air Infiltration requirements. Bottom rails, top rails, and end stiles are 4". Top and bottom rails are upgradeable to 6".



CA-315i at 8'3" and CA-315 at 12'3" and wider, have built-in struts on each section. Dependent on the width size, E struts or cap struts may be included. All aluminum is clear anodized as standard. Panels for solid sections are .040" stucco embossed or .050" smooth aluminum. A wide variety of glazing materials are available.

CA-320 Heavy Duty Frame

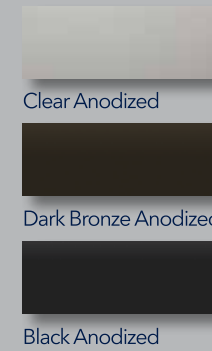
CA-320, CA-320i and CA-320ix sections are assembled using .045" minimum aluminum alloy tubular type extrusions with thru-bolt construction. Sections are 1-3/4" thick. Any section height is available. Tongue & Groove section joints with bulb seal meets IECC Air Infiltration requirements. Bottom rails, top rails, and end stiles are 4" up to 16'2" wide, then change to 6". Top and bottom rails are upgradeable to 6".



CA-320i at 8'3" and wider, and the CA-320 at 12'3" and wider, have built-in struts on each section. Dependent on the width, E struts, cap struts, and support braces may be included. All aluminum is clear anodized as standard. Panels for solid sections are .040" stucco embossed or .050" smooth aluminum. A wide variety of glazing materials are available. Optional insulated rails and stiles add thermal performance.

COLOR OPTIONS

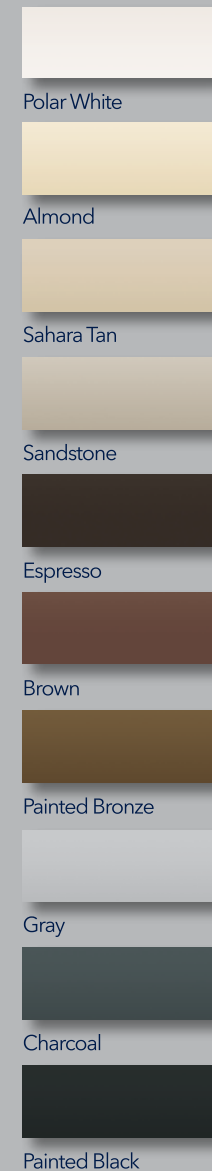
Standard Anodized Colors



Powder Coated Wood Grain Colors



Solid Painted Colors



Commercial Aluminum / 1 3/4" thick

Custom-matched color and powder coating are also available. Matching solid panels also available for all colors. Not all colors are available for all models, see Quick Guide on page 8. Due to the printing process, colors may vary. For an accurate color match, contact your Haas Door dealer.



5816 in polar white with large TL lites



5214 in polar white with full view lites



5780 in polar white

COMMERCIAL 5000 SERIES

3", 2" or 1 3/4" Thick



- 5814 / 5816 / 5870 / 5880
- 5210 / 5212 / 5214 / 5216 / 5267 / 5268 /
- 5270 / 5278 / 5280 / 5287
- 5710 / 5712 / 5714 / 5716 / 5767 / 5768 /
- 5770 / 5778 / 5780 / 5787



5000

Natural Advantages for Unique Performance.

Haas Door Commercial Insulated Aluminum 5000 Series uses the natural advantages of aluminum and takes it to the next level. The Commercial 5000 Series has insulated garage doors with 24 gauge, corrosion-resistant aluminum that stands up in harsh weather conditions. In addition, the Commercial 5000 Series is available with wind load and impact options for severe weather prone areas such as high-velocity hurricane zones.

INSULATED

5000 Series / 3", 2" or 1 3/4" thick / 0.089, 0.110 or 0.097 Tested U-Factor

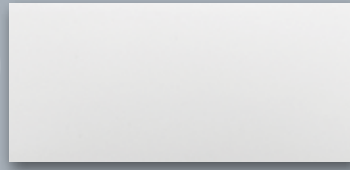


5000 QUICK GUIDE

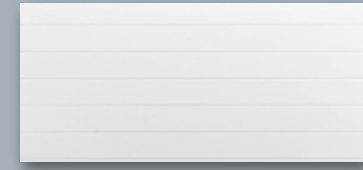
Model	Door Thickness	Tested U-Factor	Max. Door Size		End Stile Type	Section Skins		Color Options	Window Options
			Width	Height		Inside	Outside		
5814	3" (76.2mm)	0.089	21'-2"	28'-0"	16 GA Steel	24 GA V-Groove Stucco Aluminum	24 GA Flush Stucco Aluminum	Polar White	TL
5816	3" (76.2mm)	0.089	21'-2"	28'-0"	16 GA Steel	24 GA V-Groove Stucco Aluminum	24 GA V-Groove Stucco Aluminum	Polar White	TL
5870	3" (76.2mm)	0.089	21'-2"	28'-0"	16 GA Steel	24 GA V-Groove Stucco Aluminum	24 GA Ranch Panel Stucco Aluminum	Polar White	None
5880	3" (76.2mm)	0.089	21'-2"	28'-0"	16 GA Steel	24 GA V-Groove Stucco Aluminum	24 GA Standard Panel Stucco Aluminum	Polar White	None
5210	2" (50.8mm)	0.110	18'-2"	16'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Flush Stucco Aluminum	Polar White	RP, SP, DP, CP, LP, TL
5212	2" (50.8mm)	0.110	18'-2"	16'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA V-Groove Stucco Aluminum	Polar White	SP, DP, CP, TL
5214	2" (50.8mm)	0.110	21'-2"	28'-0"	16 GA Steel	24 GA V-Groove Stucco Aluminum	24 GA Flush Stucco Aluminum	Polar White	TL
5216	2" (50.8mm)	0.110	21'-2"	28'-0"	16 GA Steel	24 GA V-Groove Stucco Aluminum	24 GA V-Groove Stucco Aluminum	Polar White	TL
5267	2" (50.8mm)	0.110	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Ranch Panel Stucco Aluminum	Polar White	CP
5268	2" (50.8mm)	0.110	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Standard Panel Stucco Aluminum	Polar White	CP
5270	2" (50.8mm)	0.110	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Ranch Panel Stucco Aluminum	Polar White	LP
5278	2" (50.8mm)	0.110	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Standard Panel Stucco Aluminum	Polar White	LP
5280	2" (50.8mm)	0.110	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Standard Panel Stucco Aluminum	Polar White	RP
5287	2" (50.8mm)	0.110	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Ranch Panel Stucco Aluminum	Polar White	RP
5710	1-3/4" (44.5mm)	0.097	18'-2"	16'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Flush Stucco Aluminum	Polar White	RP, SP, DP, CP, LP, TL
5712	1-3/4" (44.5mm)	0.097	18'-2"	16'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA V-Groove Stucco Aluminum	Polar White	SP, DP, CP, TL
5714	1-3/4" (44.5mm)	0.097	21'-2"	28'-0"	16 GA Steel	24 GA V-Groove Stucco Aluminum	24 GA Flush Stucco Aluminum	Polar White	TL
5716	1-3/4" (44.5mm)	0.097	21'-2"	28'-0"	16 GA Steel	24 GA V-Groove Stucco Aluminum	24 GA V-Groove Stucco Aluminum	Polar White	TL
5767	1-3/4" (44.5mm)	0.097	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Ranch Panel Stucco Aluminum	Polar White	CP
5768	1-3/4" (44.5mm)	0.097	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Standard Panel Stucco Aluminum	Polar White	CP
5770	1-3/4" (44.5mm)	0.097	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Ranch Panel Stucco Aluminum	Polar White	LP
5778	1-3/4" (44.5mm)	0.097	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Standard Panel Stucco Aluminum	Polar White	LP
5780	1-3/4" (44.5mm)	0.097	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Standard Panel Stucco Aluminum	Polar White	RP
5787	1-3/4" (44.5mm)	0.097	21'-2"	28'-0"	Extruded End Cap	24 GA V-Groove Stucco Aluminum	24 GA Ranch Panel Stucco Aluminum	Polar White	RP

RP = Standard SP = SlimLine DP = Double SlimLine CP = Carriage House LP = Ranch TL = TL Lites

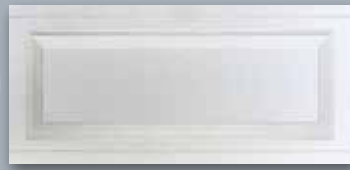
DOOR PANELS



Flush Stucco Panel
Model 5814, Model 5210, Model 5214, Model 5710, Model 5714



V-Groove Stucco Panel
Model 5816, Model 5212, Model 5216, Model 5712, Model 5716

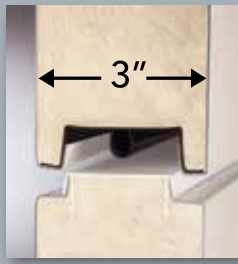


Raised Ranch Stucco Panel
Model 5870, Model 5270, Model 5770, Model 5267, Model 5767, Model 5287, Model 5787



Raised Standard Stucco Panel
Model 5880, Model 5280, Model 5780, Model 5268, Model 5768, Model 5278, Model 5778

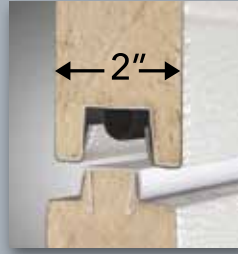
5800 Series



A **Full Thermal Break** is used in the tongue-and-groove construction of all 5800 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

5800 series doors include **Air Infiltration Seals**, which exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/flexible vinyl door stop.

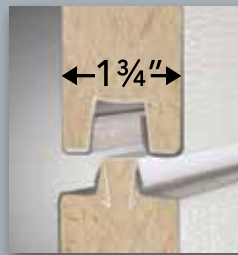
5200 Series



A **Full Thermal Break** is used in the tongue-and-groove construction of all 5200 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

5200 series doors include **Air Infiltration Seals**, which exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/flexible vinyl door stop.

5700 Series



A **Full Thermal Break** is used in the tongue-and-groove construction of all 5700 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

For detailed information about the construction of this series, see pages 34-35.

OPTIONS

5000 Series Available Options

- 2" or 3" Track
- Double Steel End Stiles
- Exhaust Port
- Cam Safety Device
- Spring Bumpers
- Chain Hoist
- Operators
- Top Header Seal
- Keyed Lock (5200 & 5700)
- Aluminum Full View Section (5200 & 5700)
- High Cycle Springs
- High Cycle Rollers
- Wind Load & Impact
- ASTM E 84 Fire Rated (only Miami Dade)



Optional Exhaust Port (interior view)





816 in carbon black with large TL lites

COMMERCIAL 800 SERIES

3" Thick



814 / 816 / 832 / 833 / 832-20 /
833-20 / 870 / 880 / 890



The Architects' Choice For the Most Demanding Specifications

The outstanding features and benefits of the Haas 800 Series have made it the door of choice among commercial and industrial architects. The 800 series commercial insulated steel doors feature a full 3" pressure-injected core of high-density environmentally compliant polyurethane foam insulation with a tested U-Factor of 0.089 – the best in the commercial door industry. The 800 series is exceptionally strong and is reinforced with roll-formed galvanized steel struts and double-end hinges as required to meet or exceed local wind load specifications. It is the ideal door for locations that require both maximum energy efficiency and durable strength.



816 in bronze with large TL lites



816 in polar white with large TL lites

INSULATED
SYSTEMS

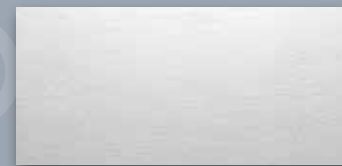


800 QUICK GUIDE

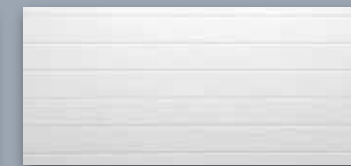
Model	Door Thickness	Tested U-Factor	Max. Door Size		End Stile Type	Section Skins		Color Options	Window Options
			Width	Height		Inside	Outside		
✓ 814	3" (76.2mm)	0.089	38'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA Flush Woodgrain Steel	All except Plank, Graywood, and Bi-Directionals	TL
✓ 816	3" (76.2mm)	0.089	38'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA V-Groove Woodgrain Steel	All except Plank, Graywood, and Bi-Directionals	TL
✓ 832	3" (76.2mm)	0.089	24'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	20 GA Flush Smooth Steel	Polar White and Brown	TL
✓ 832-20	3" (76.2mm)	0.089	24'-2"	32'-0"	16 GA Steel	20 GA V-Groove Smooth Steel	20 GA Flush Smooth Steel	Polar White and Brown	TL
✓ 833	3" (76.2mm)	0.089	38'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	20 GA V-Groove Smooth Steel	Polar White and Brown	TL
✓ 833-20	3" (76.2mm)	0.089	38'-2"	32'-0"	16 GA Steel	20 GA V-Groove Smooth Steel	20 GA V-Groove Smooth Steel	Polar White and Brown	TL
✓ 870	3" (76.2mm)	0.089	24'-0"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel	All except Plank, Graywood, and Bi-Directionals	None
✓ 880	3" (76.2mm)	0.089	24'-0"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA Standard Panel Woodgrain Steel	All except Plank, Graywood, and Bi-Directionals	None
✓ 890	3" (76.2mm)	0.089	24'-0"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel	All except Plank, Graywood, and Bi-Directionals	None

TL = TL Lites

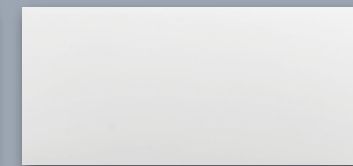
DOOR PANELS



Flush Woodgrain Panel
Model 814



V-Groove Woodgrain Panel
Model 816



Flush Smooth Panel
Model 832, Model 832-20



V-Groove Smooth Panel
Model 833, Model 833-20



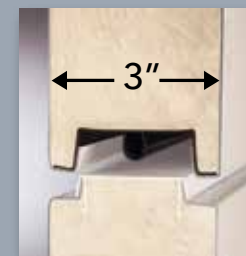
Raised Ranch Woodgrain Panel
Model 870



Raised Standard Woodgrain Panel
Model 880



Raised Sculptured Woodgrain Panel
Model 890



A **Full Thermal Break** is used in the tongue-and-groove construction of all 800 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

800 series doors include **Air Infiltration Seals**, which exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/flexible vinyl door stop.

OPTIONS

800 Series Available Options

- 2" or 3" Track
- Double Steel End Stiles
- Exhaust Port
- Cam Safety Device
- Spring Bumpers
- Chain Hoist
- Operators
- High Cycle Springs
- Glazing (lites)
- High Cycle Rollers
- Wind Load & Impact
- ASTM E 84 Fire Rated

Optional Exhaust Port (interior view)



For detailed information about the construction of this series, see pages 34-35.



2016 in bronze with full view lites

COMMERCIAL 2000 SERIES

2" Thick



2010 / 2012 / 2014 / 2016 / 2032 /
2033 / 2032-20 / 2033-20 / 2060 /
2061 / 2063 / 2064 / 2067 / 2068 /
2069 / 2070 / 2071 / 2072 / 2073 /
2074 / 2078 / 2079 / 2080 / 2081 /
2082 / 2087 / 2090



2000 Series / 2" thick / 0.094 Tested U-Factor

2000

The Strength To Keep Out Noise and Weather

Haas 2000 Series commercial insulated steel doors are manufactured with the elements in mind. They will enhance the beauty of your building while insulating and dampening outside noise at the same time. Choosing low U-Factor sectional doors will help increase energy efficiency and savings. Polyurethane insulation provides the lowest U-Factor available in sectional steel doors.

2000 series doors are reinforced with roll-formed galvanized steel struts and double-end hinges, as required to meet wind load specifications and to comply with ANSI/DASMA 102-2004. The protective coating system is found on both the interior and exterior steel.



2080 in white with standard plain lites



2016 in brown with pass door



2032 in polar white with large TL lites

2000 QUICK GUIDE

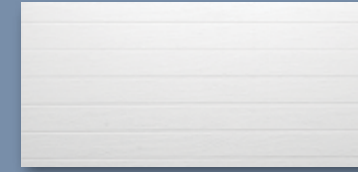
Model	Door Thickness	Tested U-Factor	Max. Door Size		End Stile Type	Section Skins		Color Options	Window Options
			Width	Height		Inside	Outside		
✓ 2010	2" (50.8mm)	0.094	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Flush Panel Woodgrain Steel	All except Bi-Directionals	RP, SP, DP, CP, LP, TL
✓ 2012	2" (50.8mm)	0.094	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA V-Groove Panel Woodgrain Steel	All except Plank or Bi-Directionals	SP, DP, CP, TL
✓ 2014	2" (50.8mm)	0.094	38'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA Flush Panel Woodgrain Steel	All except Bi-Directionals	TL
✓ 2016	2" (50.8mm)	0.094	38'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA V-Groove Panel Woodgrain Steel	All except Plank or Bi-Directionals	TL
✓ 2032	2" (50.8mm)	0.094	24'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	20 GA Flush Panel Smooth Steel	Polar White and Brown	TL
✓ 2032-20	2" (50.8mm)	0.094	24'-2"	32'-0"	16 GA Steel	20 GA V-Groove Smooth Steel	20 GA Flush Panel Smooth Steel	Polar White and Brown	TL
✓ 2033	2" (50.8mm)	0.094	38'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	20 GA V-Groove Panel Smooth Steel	Polar White and Brown	TL
✓ 2033-20	2" (50.8mm)	0.094	38'-2"	32'-0"	16 GA Steel	20 GA V-Groove Smooth Steel	20 GA V-Groove Panel Smooth Steel	Polar White and Brown	TL
✓ 2060	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Short Panel Woodgrain Steel	All except Plank	CP
✓ 2061	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Short Panel Woodgrain Steel	All except Plank	CP
✓ 2063	2" (50.8mm)	0.094	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Long Panel Woodgrain Steel	All except Plank	CP
✓ 2064	2" (50.8mm)	0.094	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Long Panel Woodgrain Steel	All except Plank	CP
✓ 2067	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel	All except Plank	CP
✓ 2068	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Standard Panel Woodgrain Steel	All except Plank	CP
✓ 2069	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel	All except Plank	CP
✓ 2070	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
✓ 2071	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
✓ 2072	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
✓ 2073	2" (50.8mm)	0.094	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Long Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
✓ 2074	2" (50.8mm)	0.094	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Long Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
✓ 2078	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Standard Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
✓ 2079	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
✓ 2080	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Standard Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
✓ 2081	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
✓ 2082	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
✓ 2087	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
✓ 2090	2" (50.8mm)	0.094	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP

RP = Standard SP = SlimLine DP = Double SlimLine CP = Carriage House LP = Ranch TL = TL Lites
 Note: Certain weights and/or applications may limit the size allowed.

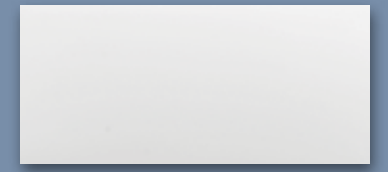
DOOR PANELS



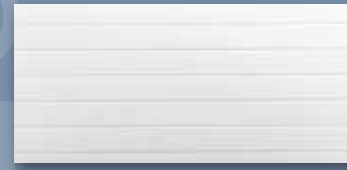
Flush Woodgrain Panel
Model 2010, Model 2014



V-Groove Woodgrain Panel
Model 2012, Model 2016



Flush Smooth Panel
Model 2032, Model 2032-20



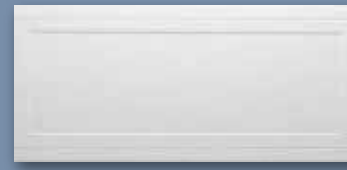
V-Groove Smooth Panel
Model 2033, Model 2033-20



Ribbed Short Woodgrain Panel
Model 2060, Model 2072, Model 2082



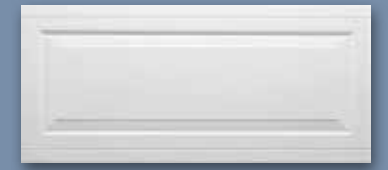
Recessed Short Woodgrain Panel
Model 2061, Model 2071, Model 2081



Recessed Long Woodgrain Panel
Model 2063, Model 2073



Ribbed Long Woodgrain Panel
Model 2064, Model 2074



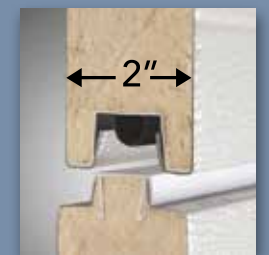
Raised Ranch Woodgrain Panel
Model 2070, Model 2067, Model 2087



Raised Standard Woodgrain Panel
Model 2080, Model 2068, Model 2078



Raised Sculptured Woodgrain Panel
Model 2090, Model 2069, Model 2079



A **Full Thermal Break** is used in the tongue-and-groove construction of all 2000 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

2000 series doors include **Air Infiltration Seals**, which exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/flexible vinyl door stop.



(Convenience only, not a legal exit, or ADA compliant. Door trim color is only available in clear anodized. Available in doors up to 16'2" wide, 16' high. Not available in all models.)

OPTIONS

2000 Series Available Options

- 2" or 3" Track
- Double Steel End Stiles
- Exhaust Port
- Cam Safety Device
- Spring Bumpers
- Chain Hoist
- Operators
- High Cycle Springs

- Glazing (lites)
- High Cycle Rollers
- Aluminum Full View Section
- Pass Door
- Keyed Lock
- Wind Load Rating
- ASTM E 84 Fire Rated

Pass Door (interior view)

Optional Exhaust Port (interior view)



For detailed information about the construction of this series, see pages 34-35.



716 in sandstone with full view sections

COMMERCIAL 700 SERIES

1 3/4" Thick



710 / 712 / 714 / 716 / 732 / 733 /
732-20 / 733-20 / 760 / 763 / 764 /
767 / 768 / 769 / 770 / 771 / 772 /
773 / 774 / 778 / 779 / 780 / 781 /
782 / 787 / 790



700

Built to Last

Haas 700 Series commercial insulated steel doors stand up to the elements, while dramatically decreasing exterior noise and enhancing the overall aesthetics of your building at the same time. The 1 3/4" thick 700 Series insulated steel doors help increase energy savings with polyurethane foam cores and are built to last.



716 in polar white with large TL lites



716 in charcoal with large TL lites

INSULATED



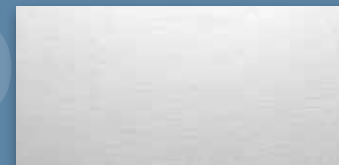
716 with pass door

700 QUICK GUIDE

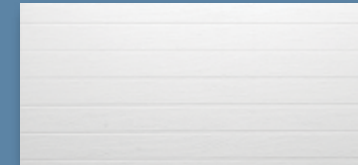
Model	Door Thickness	Tested U-Factor	Max. Door Size		End Style Type	Section Skins		Color Options	Window Options
			Width	Height		Inside	Outside		
710	1-3/4" (44.5mm)	0.093	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Flush Woodgrain Steel	All except Bi-Directionals	RP, SP, DP, CP, LP, TL
712	1-3/4" (44.5mm)	0.093	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA V-Groove Woodgrain Steel	All except Plank or Bi-Directionals	SP, DP, CP, TL
714	1-3/4" (44.5mm)	0.093	38'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA Flush Woodgrain Steel	All except Bi-Directionals	TL
716	1-3/4" (44.5mm)	0.093	38'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA V-Groove Woodgrain Steel	All except Plank or Bi-Directionals	TL
732	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	20 GA Flush Smooth Steel	Polar White and Brown	TL
732-20	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	16 GA Steel	20 GA V-Groove Smooth Steel	20 GA Flush Smooth Steel	Polar White and Brown	TL
733	1-3/4" (44.5mm)	0.093	38'-2"	32'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	20 GA V-Groove Smooth Steel	Polar White and Brown	TL
733-20	1-3/4" (44.5mm)	0.093	38'-2"	32'-0"	16 GA Steel	20 GA V-Groove Smooth Steel	20 GA V-Groove Smooth Steel	Polar White and Brown	TL
760	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Short Panel Woodgrain Steel	All except Plank	CP
761	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Short Panel Woodgrain Steel	All except Plank	CP
763	1-3/4" (44.5mm)	0.093	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Long Panel Woodgrain Steel	All except Plank	CP
764	1-3/4" (44.5mm)	0.093	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Long Panel Woodgrain Steel	All except Plank	CP
767	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel	All except Plank	CP
768	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Standard Panel Woodgrain Steel	All except Plank	CP
769	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel	All except Plank	CP
770	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
771	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
772	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
773	1-3/4" (44.5mm)	0.093	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Long Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
774	1-3/4" (44.5mm)	0.093	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Long Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
778	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Standard Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
779	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
780	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Standard Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
781	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
782	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
787	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
790	1-3/4" (44.5mm)	0.093	24'-2"	32'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP

RP = Standard SP = SlimLine DP = Double SlimLine CP = Carriage House LP = Ranch TL = TL Lites
 Note: Certain weights and/or applications may limit the size allowed.

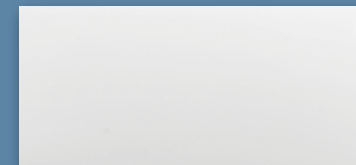
DOOR PANELS



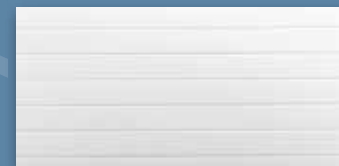
Flush Woodgrain Panel
Model 710, Model 714



V-Groove Woodgrain Panel
Model 712, Model 716



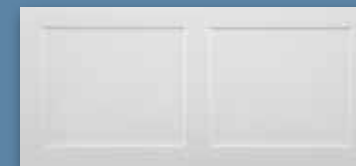
Flush Smooth Panel
Model 732, Model 732-20



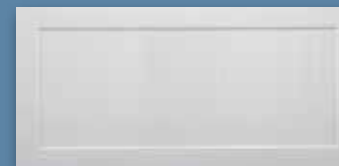
V-Groove Smooth Panel
Model 733, Model 733-20



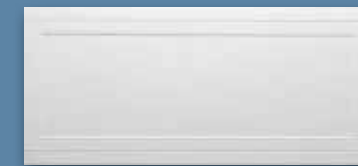
Ribbed Short Woodgrain Panel
Model 760, Model 772, Model 782



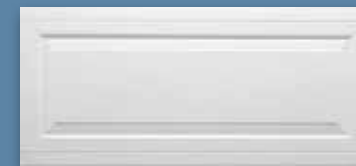
Recessed Short Woodgrain Panel
Model 761, Model 771, Model 781



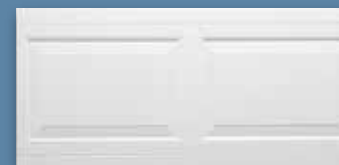
Ribbed Long Woodgrain Panel
Model 764, Model 774



Recessed Long Woodgrain Panel
Model 763, Model 773



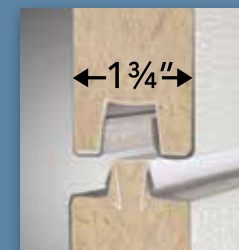
Raised Ranch Woodgrain Panel
Model 770, Model 767, Model 787



Raised Standard Woodgrain Panel
Model 780, Model 768, Model 778



Raised Sculptured Woodgrain Panel
Model 790, Model 769, Model 779



A **Full Thermal Break** is used in the tongue-and-groove construction of all 700 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

OPTIONS

700 Series Available Options

- 2" or 3" Track
- Double Steel End Stiles
- Exhaust Port
- Cam Safety Device
- Spring Bumpers
- Chain Hoist
- Operators
- High Cycle Springs
- Glazing (lites)
- High Cycle Rollers
- Aluminum Full View Section
- Pass Door
- Top Header Seal
- Keyed Lock
- Wind Load Rating
- ASTM E 84 Fire Rated

Optional Exhaust Port (interior view)



Pass Door (exterior view)



(Convenience only, not a legal exit, or ADA compliant. Door trim color is only available in clear anodized. Available in doors up to 16'2" wide, 16' high. Not available in all models.)



660 in polar white

COMMERCIAL 600 SERIES

1 3/8" Thick



610 / 612 / 614 / 616 / 632 / 632-20 /
633 / 633-20 / 660 / 661 / 663 / 664 /
667 / 668 / 669 / 670 / 671 / 672 /
673 / 674 / 678 / 679 / 680 / 681 /
682 / 687 / 690



Strong, Efficient and Attractive

When your major considerations include energy efficiency, noise buffering and beauty, a Haas 600 Series commercial insulated steel door will far exceed your expectations. These environmentally compliant, polyurethane foam-injected steel doors offer exceptional benefits for commercial applications, including durable strength, unique paint system and hard working hardware to withstand the harshest of elements.

INSULATED



616 in sandstone



614 in charcoal with large TL lites



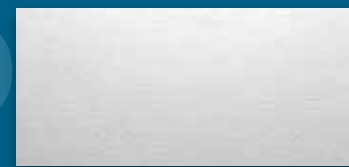
612 in polar white with small TL lites

600 QUICK GUIDE

Model	Door Thickness	Tested U-Factor	Max. Door Size		End Stile Type	Section Skins		Color Options	Window Options
			Width	Height		Inside	Outside		
610	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Flush Woodgrain Steel	All except Bi-Directionals	RP, SP, DP, CP, LP, TL
612	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA V-Groove Woodgrain Steel	All except Plank or Bi-Directionals	SP, DP, PC, TL
614	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA Flush Woodgrain Steel	All except Bi-Directionals	TL
616	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	26 GA V-Groove Woodgrain Steel	All except Plank or Bi-Directionals	TL
632	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	20 GA Flush Smooth Steel	Polar White and Brown	TL
632-20	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	16 GA Steel	20 GA V-Groove Smooth Steel	20 GA Flush Smooth Steel	Polar White and Brown	TL
633	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	16 GA Steel	26 GA V-Groove Woodgrain Steel	20 GA V-Groove Smooth Steel	Polar White and Brown	TL
633-20	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	16 GA Steel	20 GA V-Groove Smooth Steel	20 GA V-Groove Smooth Steel	Polar White and Brown	TL
660	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Short Panel Woodgrain Steel	All except Plank	CP
661	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Short Panel Woodgrain Steel	All except Plank	CP
663	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Long Panel Woodgrain Steel	All except Plank	CP
664	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Long Panel Woodgrain Steel	All except Plank	CP
667	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel	All except Plank	CP
668	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Standard Panel Woodgrain Steel	All except Plank	CP
669	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel	All except Plank	CP
670	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
671	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
672	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
673	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Long Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
674	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Long Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
678	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Standard Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
679	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel	All except Plank or Bi-Directionals	LP
680	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Standard Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
681	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Recessed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
682	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ribbed Short Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
687	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Ranch Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP
690	1-3/8" (34.9mm)	0.106	18'-2"	16'-0"	Extruded End Cap	26 GA V-Groove Woodgrain Steel	26 GA Sculptured Panel Woodgrain Steel	All except Plank or Bi-Directionals	RP

RP = Standard SP = SlimLine DP = Double SlimLine CP = Carriage House LP = Ranch TL = TL Lites
 Note: Certain weights and/or applications may limit the size allowed.

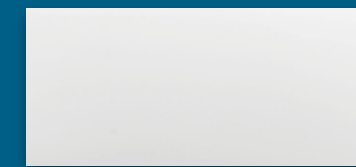
DOOR PANELS



Flush Woodgrain Panel
Model 610, Model 614



V-Groove Woodgrain Panel
Model 612, Model 616



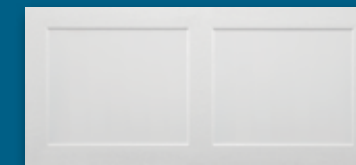
Flush Smooth Panel
Model 632, Model 632-20



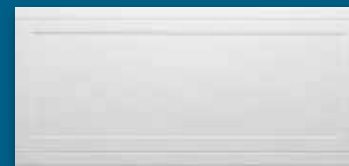
V-Groove Smooth Panel
Model 633, Model 633-20



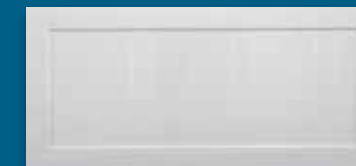
Ribbed Short Woodgrain Panel
Model 660, Model 672, Model 682



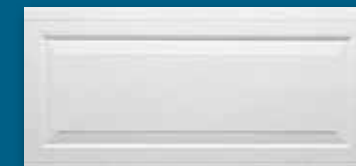
Recessed Short Woodgrain Panel
Model 661, Model 671, Model 681



Recessed Long Woodgrain Panel
Model 663, Model 673



Ribbed Long Woodgrain Panel
Model 664, Model 674



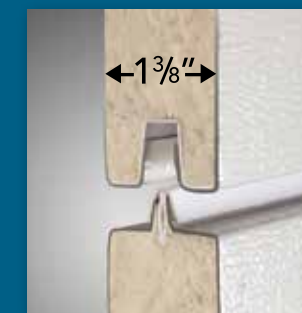
Raised Ranch Woodgrain Panel
Model 670, Model 667, Model 687



Raised Standard Woodgrain Panel
Model 680, Model 668, Model 678



Sculptured Raised Woodgrain Panel
Model 690, Model 669, Model 679



OPTIONS

600 Series Available Options

- 2" or 3" Track
- Double Steel End Stiles
- Exhaust Port
- Cam Safety Device
- Spring Bumpers
- Chain Hoist
- Operators
- High Cycle Springs
- Glazing (lites)
- High Cycle Rollers
- Keyed Lock
- Wind Load Rating
- ASTM E 84 Fire Rated

Optional Exhaust Port (interior view)



A **Full Thermal Break** is used in the tongue-and-groove construction of all 600 series doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact, which limits the transfer of temperature.

600 series doors exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/flexible vinyl door stop.

For detailed information about the construction of this series, see pages 34-35.



C2480 in polar white



C2410 in sahara tan



C2415 in carbon black



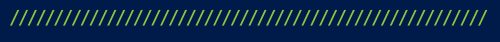
C2011 in polar white with full view section

2400 SERIES & SMOOTH RIBBED STEEL



2" Thick Optional Insulation

- C2460 / C2460L / C2461 / C2461L /
- C2470 / C2470L / C2471 / C2471L /
- C2472 / C2472L / C2480 / C2480L /
- C2480S / C2481 / C2481L / C2482 /
- C2482L /
- C2011 / C2011L / C2011S / C2015 /
- C2015L / C2015S / C2410 / C2410L /
- C2411 / C2411L / C2411S / C2415 /
- C2415L / C2415S / C2511 / C2511L /
- C2511S /



Strength and Value

Haas 2400 Series & Smooth Ribbed Steel doors are a value-based products that offer the strength of steel in six panel styles and up to nine color choices. All models offer the upgrade of adding energy-efficient insulation panels. These doors are the ideal choice when economy is the prime consideration but a high quality, beautifully crafted product is still a necessity.

2400 Series & Smooth Ribbed Steel / 2" thick / optional insulation

2400 QUICK GUIDE

Model	Door Thickness	Tested U-Factor	Max. Door Size		End Stile Type	Section Skins		Insulation Type	Stile GA	Color Options	Window Options
			Width	Height		Inside	Outside				
C2410	2"	N/A	18'-2"	10'-0"	C-Shaped Steel	N/A	24 GA Flush Panel Woodgrain Steel	None	18		RP, CP, LP, RSL
 C2410L	2"	0.215	18'-2"	10'-0"	C-Shaped Steel	Laminate Backer	24 GA Flush Panel Woodgrain Steel	Inserted Polystyrene Panels	18		RP, CP, LP, RSL
C2460	2"	N/A	24'-2"	16'-0"	C-Shaped Steel	N/A	24 GA Ribbed Short Panel Woodgrain Steel	None	18		CP
 C2460L	2"	0.215	24'-2"	16'-0"	C-Shaped Steel	Laminate Backer	24 GA Ribbed Short Panel Woodgrain Steel	Inserted Polystyrene Panels	18		CP
C2461	2"	N/A	24'-2"	16'-0"	C-Shaped Steel	N/A	24 GA Recessed Short Panel Woodgrain Steel	None	18		CP
 C2461L	2"	0.215	24'-2"	16'-0"	C-Shaped Steel	Laminate Backer	24 GA Recessed Short Panel Woodgrain Steel	Inserted Polystyrene Panels	18		CP
C2470	2"	N/A	24'-2"	16'-0"	C-Shaped Steel	N/A	24 GA Ranch Panel Woodgrain Steel	None	18		LP
 C2470L	2"	0.215	24'-2"	16'-0"	C-Shaped Steel	Laminate Backer	24 GA Ranch Panel Woodgrain Steel	Inserted Polystyrene Panels	18		LP
C2471	2"	N/A	24'-2"	16'-0"	C-Shaped Steel	N/A	24 GA Recessed Short Panel Woodgrain Steel	None	18	All 2400 Series models are available in: Polar White, Almond, Sahara Tan, Sandstone, Brown, Espresso, Charcoal, Carbon Black & English Oak	LP
 C2471L	2"	0.215	24'-2"	16'-0"	C-Shaped Steel	Laminate Backer	24 GA Recessed Short Panel Woodgrain Steel	Inserted Polystyrene Panels	18		LP
C2472	2"	N/A	24'-2"	16'-0"	C-Shaped Steel	N/A	24 GA Ribbed Short Panel Woodgrain Steel	None	18		LP
 C2472L	2"	0.215	24'-2"	16'-0"	C-Shaped Steel	Laminate Backer	24 GA Ribbed Short Panel Woodgrain Steel	Inserted Polystyrene Panels	18		LP
C2480	2"	N/A	24'-2"	16'-0"	C-Shaped Steel	N/A	24 GA Standard Panel Woodgrain Steel	None	18		RP
 C2480L	2"	0.215	24'-2"	16'-0"	C-Shaped Steel	Laminate Backer	24 GA Standard Panel Woodgrain Steel	Inserted Polystyrene Panels	18		RP
 C2480S	2"	0.225	24'-2"	16'-0"	C-Shaped Steel	Steel Backer	24 GA Standard Panel Woodgrain Steel	Inserted Polystyrene Panels	18		RP
C2481	2"	N/A	24'-2"	16'-0"	C-Shaped Steel	N/A	24 GA Recessed Short Panel Woodgrain Steel	None	18		RP
 C2481L	2"	0.215	24'-2"	16'-0"	C-Shaped Steel	Laminate Backer	24 GA Recessed Short Panel Woodgrain Steel	Inserted Polystyrene Panels	18		RP
C2482	2"	N/A	24'-2"	16'-0"	C-Shaped Steel	N/A	24 GA Ribbed Short Panel Woodgrain Steel	None	18		RP
 C2482L	2"	0.215	24'-2"	16'-0"	C-Shaped Steel	Laminate Backer	24 GA Ribbed Short Panel Woodgrain Steel	Inserted Polystyrene Panels	18		RP

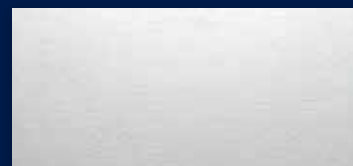
RP = Standard CP = Carriage House LP = Ranch RSL = Ribbed Steel Lites

SMOOTH RIBBED STEEL QUICK GUIDE

Model	Door Thickness	Tested U-Factor	Max. Door Size		End Stile Type	Section Skins		Insulation Type	Stile GA	Color Options	Window Options
			Width	Height		Inside	Outside				
C2011	2"	N/A	30'-2"	20'-0"	C-Shaped Steel	N/A	20 GA Ribbed Steel	None	18	Polar White	RSL
C2011L	2"	N/A	30'-2"	20'-0"	C-Shaped Steel	Laminate Backer	20 GA Ribbed Steel	Inserted Polystyrene Panels	18	Polar White	RSL
C2011S	2"	N/A	24'-2"	20'-0"	C-Shaped Steel	Steel Backer	20 GA Ribbed Steel	Inserted Polystyrene Panels	18	Polar White	RSL
C2015	2"	N/A	30'-2"	20'-0"	C-Shaped Steel	N/A	20 GA Ribbed Steel	None	16	Polar White	RSL
C2015L	2"	N/A	30'-2"	20'-0"	C-Shaped Steel	Laminate Backer	20 GA Ribbed Steel	Inserted Polystyrene Panels	16	Polar White	RSL
C2015S	2"	N/A	24'-2"	20'-0"	C-Shaped Steel	Steel Backer	20 GA Ribbed Steel	Inserted Polystyrene Panels	16	Polar White	RSL
C2411**	2"	N/A	30'-2"	20'-0"	C-Shaped Steel	N/A	24 GA Ribbed Steel	None	18	Polar White, Sandstone, Brown & Carbon Black	RSL
C2411L**	2"	N/A	30'-2"	20'-0"	C-Shaped Steel	Laminate Backer	24 GA Ribbed Steel	Inserted Polystyrene Panels	18	Polar White, Sandstone, Brown & Carbon Black	RSL
C2411S	2"	N/A	24'-2"	20'-0"	C-Shaped Steel	Steel Backer	24 GA Ribbed Steel	Inserted Polystyrene Panels	18	Polar White, Sandstone, Brown & Carbon Black	RSL
C2415**	2"	N/A	30'-2"	20'-0"	C-Shaped Steel	N/A	24 GA Ribbed Steel	None	16	Polar White, Sandstone, Brown & Carbon Black	RSL
C2415L**	2"	N/A	30'-2"	20'-0"	C-Shaped Steel	Laminate Backer	24 GA Ribbed Steel	Inserted Polystyrene Panels	16	Polar White, Sandstone, Brown & Carbon Black	RSL
C2415S	2"	N/A	24'-2"	20'-0"	C-Shaped Steel	Steel Backer	24 GA Ribbed Steel	Inserted Polystyrene Panels	16	Polar White, Sandstone, Brown & Carbon Black	RSL
C2511	2"	N/A	16'-2"	16'-0"	C-Shaped Steel	N/A	24 GA Nominal Ribbed Steel	None	18	Polar White	RSL
C2511L	2"	N/A	16'-2"	16'-0"	C-Shaped Steel	Laminate Backer	24 GA Nominal Ribbed Steel	Inserted Polystyrene Panels	18	Polar White	RSL
C2511S	2"	N/A	16'-2"	16'-0"	C-Shaped Steel	Steel Backer	24 GA Nominal Ribbed Steel	Inserted Polystyrene Panels	18	Polar White	RSL

**widths over 24' 2" are only available in polar white RSL = Ribbed Steel Lites

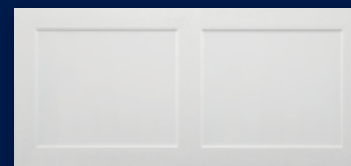
DOOR PANELS



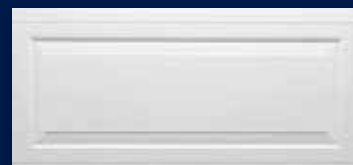
Flush Woodgrain Panel
Model C2410, Model C2410L



Ribbed Short Woodgrain Panel
Model C2460, Model C2460L,
Model C2472, Model C2472L,
Model C2482, Model C2482L



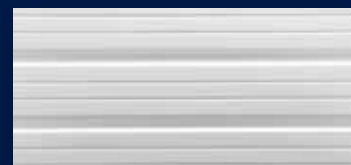
Recessed Short Woodgrain Panel
(not available in 18" sections)
Model C2461, Model C2461L,
Model C2471, Model C2471L,
Model C2481, Model C2481L



Raised Ranch Woodgrain Panel
Model C2470, Model C2470L



Raised Standard Woodgrain Panel
Model C2480, Model C2480L,
Model C2480S



Smooth Ribbed Steel Panel
Model C2011, Model C2011L,
Model C2011S, Model C2015,
Model C2015L, Model C2015S,
Model C2511, Model C2511L,
Model C2511S, Model C2411,
Model C2411L, Model C2411S,
Model C2415, Model C2415L,
Model C2415S

OPTIONS

2400 Series & Smooth Ribbed Steel Available Options

- 2" or 3" Track
- Double Steel End Stiles
- Exhaust Port
- Cam Safety Device
- Spring Bumpers
- Chain Hoist
- Operators
- High Cycle Springs
- Glazing (lites)
- High Cycle Rollers
- Aluminum Full View Section
- Keyed Lock
- Wind Load Rating
- Impact Lites on some Models

Bottom Seal



Optional Exhaust Port (interior view)



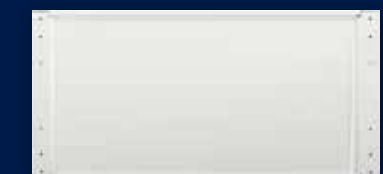
Non-Insulated Smooth Ribbed Steel - inside view



Insulated Laminate Back (L) - inside view



Insulated Steel Back (S) - inside view



The Strength To Keep Out Noise And Weather

Haas commercial insulated doors stand up to the elements, while dramatically decreasing exterior noise and enhancing the overall aesthetics of your building at the same time. Choosing one of our insulated doors will help increase energy savings, as our environmentally compliant polyurethane provides one of the best U-Factors available in sectional doors.

Haas garage doors are made from steel that contains 80% recycled material. They are reinforced with roll-formed galvanized steel struts and double-end hinges, as required to meet wind load specifications and to comply with ANSI/DASMA 102. The protective coating system is found on both the interior and exterior steel.



Environmentally Compliant Polyurethane Foam Construction

The polyurethane foam in a Haas garage door section is fully enclosed inside the steel skins. This design puts the insulation properties of polyurethane foam far ahead of polystyrene foam for performance and value.

Polyurethane foam is a two-part system. It begins with two chemical blends that when mixed together expand and cure to fill the garage door panel. During the expansion, the foam completely fills the inside of the panel and becomes fully adhered to the steel skins of the garage door panel to form a composite structure that is of exceptional strength and rigidity. Polyurethane foams are very stable when encapsulated inside a garage door section.

Insulating with polyurethane provides a superior product with higher insulation properties and a stronger unitized section.

Commercial Insulated Quick Reference

Series	Thickness	Tested U-Factor
9200	2" & 5/8" overlay	0.081
9600	1-3/8" & 5/8" overlay	0.096
5800	3"	0.089
5200	2"	0.110
5700	1-3/4"	0.097
800	3"	0.089
2000	2"	0.094
700	1-3/4"	0.093
600	1-3/8"	0.106



Air Infiltration Seal

5800, 5200, 800 and 2000 series doors include Air Infiltration Seals, which exceed the ASHRAE 90.1 Standard when installed with standard bottom seal and commonly available rigid/flexible vinyl door stop.

Full Thermal Break

A full Thermal Break is used in the tongue-and-groove construction of all commercial insulated doors. This rigid vinyl extrusion seals the joints and eliminates metal-to-metal contact between door sections, which limits the transfer of temperature. This also provides optimum water and wind resistance.

Weather Seal

A full-length, one-piece heavy vinyl bottom weather seal prevents infiltration of air, rain, snow and debris. The seal reduces impact shocks when the door is closed against concrete flooring.



Unique Paint System

All Haas garage doors include a corrosion-resistant protective finish with a polyurethane primer and a durable polyester clear coat on the interior and exterior. Traditional and Plank wood grain colors include an additional ink layer. Haas Door's paint thickness is one of the highest in the industry.

Standard solid and traditional wood grain colors include a 10-year finish warranty, Plank wood grain colors have a 12-year finish warranty, and Trinar® solid colors come with a 35-year finish warranty.

Hard Working Hardware

Haas track is 2" or 3" galvanized steel, depending on door size, with bracket mount for wood jambs or continuous reverse mounting for steel jambs. For angle-mount track, door widths are 2" wider than the opening. Track rollers are 2" or 3" case-hardened inner and outer steel races with 10-ball pre-lubricated bearings. Hinges, brackets, and reinforcing struts are hot-dipped galvanized steel. Fasteners are plated for maximum corrosion resistance. Counterbalancing springs are torsion type, computer calibrated to match door load. This provides a 10,000-cycle life at the minimum; optional spring wires can achieve 25,000, 50,000 and 100,000 cycle requirements. Springs are wound from oil-tempered wire and mounted on a continuous cross header tube or solid shaft, as determined by torque load.

Contact one of our professional dealers for information on additional options including: exterior cylinder locks, chain hoist operation, safety bottom brackets, and special lift clearance tracks (high lift, vertical lift, low headroom, and those that follow the roof line).

Full View

Optional Aluminum Full View sections on the 5000 Series, 2000 Series, 700 Series and Smooth Ribbed Steel provide maximum light and visibility with available insulated glazing. Full view sections for the 5000 Series are available in polar white. Full view sections for the 2000 & 700 Series are available in 12 colors. Full view sections for Smooth Ribbed Steel are available in 3 colors. (Not available in Wood Grain colors.)

The E-Strut® and Wind Load

The E-Strut is the next generation of strut design. Conceived, developed and manufactured by Haas Door, testing has proven the E-Strut to outperform traditional struts. This patented design is used on all Haas Door products.

The innovative E-Strut is intelligently designed to require half as many tek screws as u-bars and struts currently in use. This means less time attaching struts in the field for installers and a savings in labor expense for our dealers.

E-Struts are available in 2 inch, 3 inch and 6 inch widths and come standard in a galvanized finish. The 4 inch and 6 inch sizes do not require hinge straps.

Haas Door products are available in a wide range of design pressures for wind load requirements. Contact your local Haas Door dealer for more information about wind load requirements in your area.



Pass Door

Custom pass doors are also available on the 2000 & 700 Series.

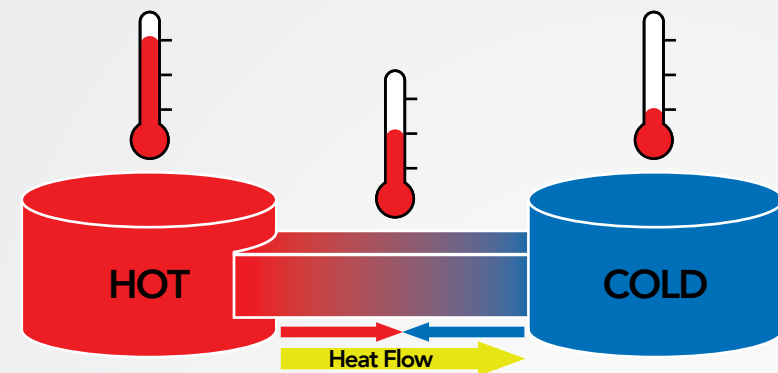
THERMAL PERFORMANCE U-FACTOR

What is U-Factor?

The tested U-Factor is the measurement of heat (energy) transfer from warmer side to colder side of the garage door (in our case). Heat transfer is not desired because it means the loss of energy from conditioned spaces.

A lower U-Factor indicates less heat transfer and better thermal performance.

It is the preferred method for building codes thermal performance, and architects use U-Factors to calculate building envelope energy loads. U-Factor tests the whole, installed assembly. Energy Star Fenestration products and knowledgeable professionals recognize and use U-Factor.

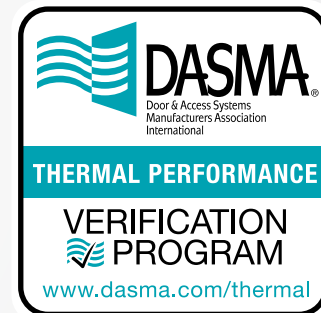


Without insulation or thermal break to stop it, energy will transfer through the door.

Who is requesting this industry standard?

Door & Access Systems Manufacturers Association (DASMA) has setup a verification program to provide industry wide standardization of marketing the thermal performance of sectional garage doors. This program represents a shift in how sectional garage doors thermal performance is rated, from traditional R-Value to more accurate and relevant 3rd party tested door assembly U-Factor.

DASMA and the program participants agree to increased consistency, and transparency by sharing tested data, allowing customers to compare product quality facts. More detailed information about the program and U-Factors are available at www.dasma.com/thermal.



Why is a tested U-Factor better than a calculated R-Value?

Tested U-Factor

- U-Factor tests the whole installed assembly which includes section joint, lites, stile attachment, etc. - more relevant to thermal performance
- Third party tested and validated by the program administrator
- All manufacturers using the same testing methods ANSI/DASMA 105
- Tests measure the actual heat/energy transfer
- All manufacturer results will be a direct comparison to one another

Calculated R-Value

- Only one section is calculated and provides the insulating effect through the "center" of a door section only, not the entire door
- Independently calculated by each manufacturer - not validated
- No testing standard resulting in a wide interpretation of the calculation
- Calculates the resistance to thermal transfer

How does this benefit you?

This shift to tested U-Factor measurements sets a standard all manufacturers in the program adhere to. Tested products included in the program must be submitted to the program administrator. Only tested products in the program can list U-Factor data. This is the most reliable thermal performance indicator in the industry. Manufacturers in the program are stepping forward and formally having their products tested to prove quality.

Comparison of products between manufacturers has never been easier or more accurate. All tested products are required to be labeled with DASMA thermal performance verification displaying testing results. For accurate data and product comparison, choose products that have been tested through this program.

Establishing the standard testing procedure, and having a third party accredited lab perform and record the testing data provides consistency across the industry. Special guidelines have been put in place to properly market the U-Factor information as well. This removes any possible confusion from one manufacturer to another.

How can I tell if the product has been tested?

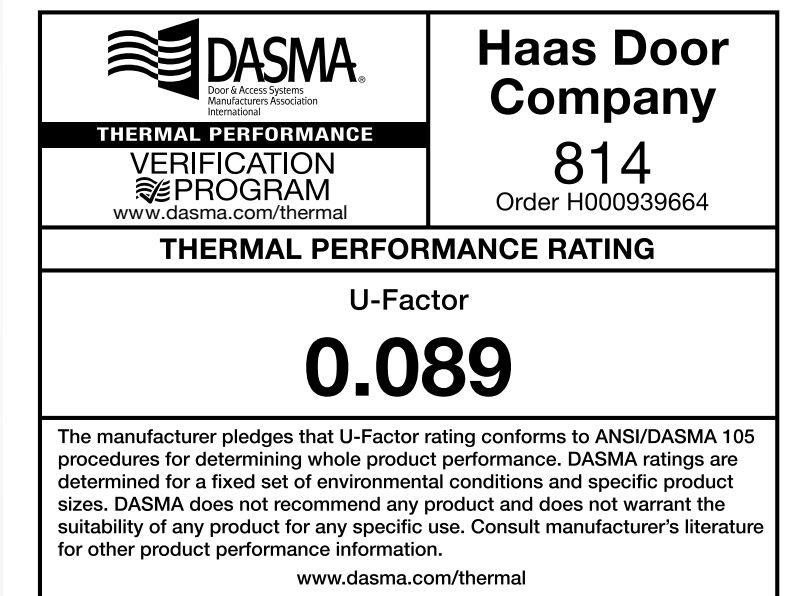
The use of DASMA thermal performance Badge, Label, or Icon will quickly identify products included in the program.



Badge



Icon



Label

American Tradition™ 9000 Series

- 10 Year Delamination and Rust-through Warranty on Sections
- 35 Year Finish Warranty for Steel Sections with Trinar® Colors
- 10 Year Finish Warranty for Solid and Wood Grain Colors
- 5 Year Overlay Delamination for all Colors
- 1 Year Hardware Warranty
- 1 Year Spring Warranty
- 1 Year All Other Components

Commercial Aluminum Series

- 1 Year Hardware Warranty
- 1 Year Finish Warranty
- 1 Year Spring Warranty
- 1 Year All Other Components

Insulated Aluminum 5000 Series

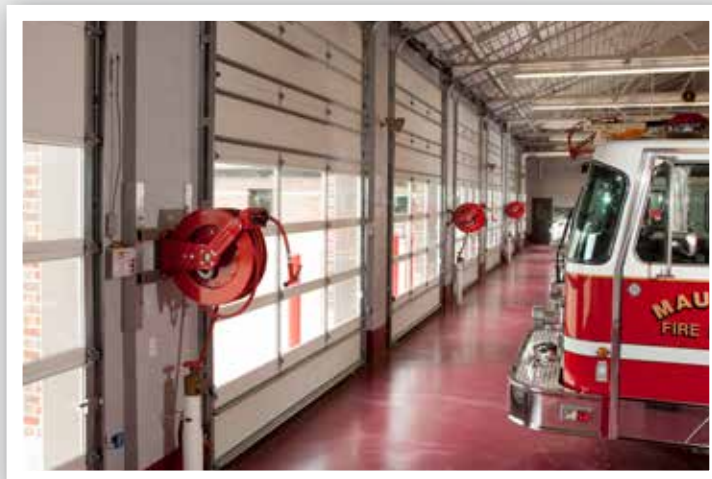
- 10 Year Delamination Warranty
- 10 Year Finish Warranty
- 1 Year Hardware Warranty
- 1 Year Spring Warranty
- 1 Year All Other Components

Insulated Steel - 800, 2000, 700 & 600 Series

- 10 Year Delamination and Rust-through Warranty
- 35 Year Finish Warranty for Trinar® Colors
- 12 Year Finish Warranty for Plank Colors
- 10 Year Finish Warranty for Solid & Wood Grain Colors
- 1 Year Hardware Warranty
- 1 Year Spring Warranty
- 1 Year All Other Components

Ribbed Steel - 2400 & 2500 Series

- 1 Year Rust-through Warranty
- 1 Year Hardware Warranty
- 1 Year Spring Warranty
- 1 Year All Other Components



www.haasdoor.com/commercial

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3 Part Specification/BIM

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Non-Insulated



Non-Insulated (Only Commercial Aluminum)



Impact Polycarbonate (UV rating on Clear only)



Insulated



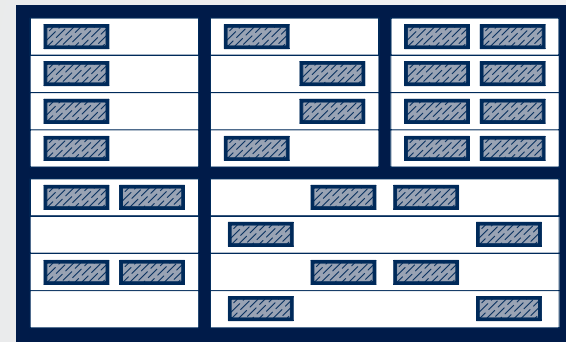
SELECTVIEW OPTIONS

SelectView allows you to select unique window placements based on the door series and window. SelectView is unique due to the vast amount of options available to suit any need. Whether you're looking to add some character to a ribbed steel commercial building project, or adding more lite into a warehouse renovation, SelectView provides many options to give your project differentiation. Wind Load and impact requirements limit window placements.

- Available in 800, 2000, 700, 600 and Smooth Ribbed Steel* Series
- Multiple window placement options by series and panel styles
- Ranch and Standard Series windows use their matching panel, Carriage House Series windows use Flush panels, SlimLine use Flush and V-Groove panels, and TL lites are available in Flush, V-Groove, and Smooth Ribbed Steel*
- Available with Specialty Glass and insert options

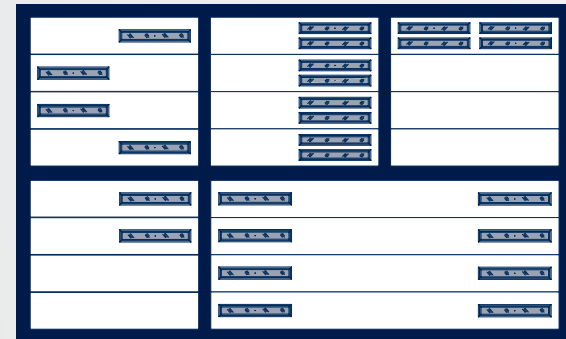
- Insulated and Non-insulated glass options in Carriage House, Ranch, Standard, and TL lites; SlimLine only available in Insulated options
- Standard and Wood Grain color options follow door Series
- Max size 18'2" x 16' - More than one lite in the bottom section is limited to 18'2" x 10'0"

*Smooth Ribbed Steel Series are limited to 1 window in bottom section



Carriage House Options

- Add windows to a flush door to create a modern, custom look to fit the style of your building.
- Available in Flush panel models.
- Available with Decorative glass, Specialty glass & inserts.
- Largest glass window size - 39 7/16" x 13 5/8"



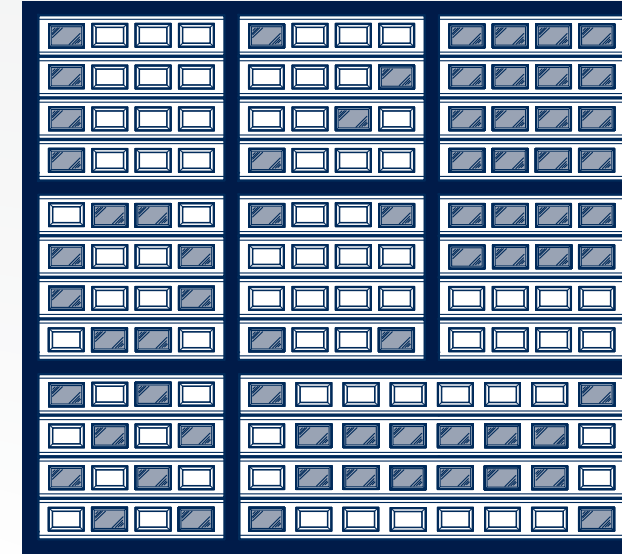
SlimLine Options

- Modern and sleek windows available in Flush or V-Groove panel models.
- Available with single or double lite placement on the section.
- Available with Specialty glass (Not available with Translucent Mirror)
- Window size - 40 7/8" x 7"
- Window frame can be black, or painted to match door color.



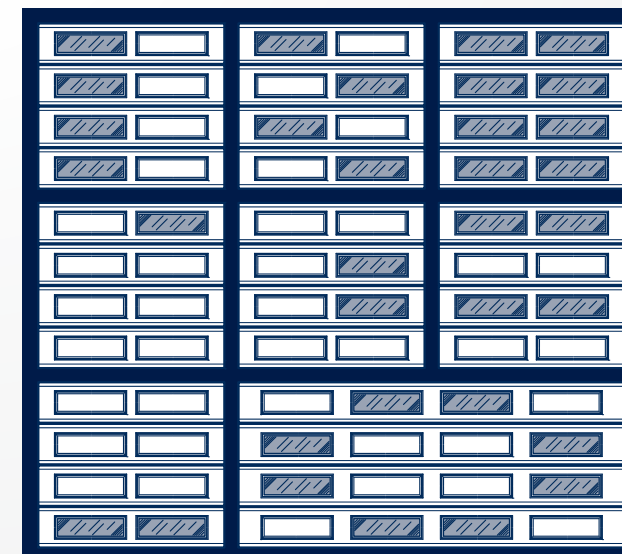
TL Options

- Take the ordinary residential or commercial door to extraordinary.
- Available in Flush, V-Groove, and Smooth Ribbed Steel* models.
- Available with Clear or Frosted glass.
- Smooth Ribbed Steel: 24" x 6" & 24" x 12" window sizes, black frame – All other series: 25" x 12" & 24" x 6" window sizes, large window frame matches door color.



Standard Options

- Mix windows & standard panels for a unique look.
- Available in Raised Standard stamped panel models.
- Available with Decorative glass, Specialty glass & inserts.
- 18 3/8" x 11 3/8" window size for 800, 2000, 700 & 600 Series – 17 3/8" x 11 3/8" window size for 2400, 2500 & Smooth Ribbed Steel* Series.
- 2400 Series are limited to 1 lite in bottom section.



Ranch Options

- Create curb appeal with windows & panels.
- Available in Raised Ranch stamped panel models.
- Available with Decorative glass, Specialty glass & inserts.
- Window size - 39 3/8" x 11 1/2"



(Possibilities shown above, many more available)

Standard Series

Models 610, 680, 681, 682, 687, 690, 710, 780, 781, 782, 787, 790, 5710, 5780, 5787
1/8" DSB, 1/8" Tempered
1/2" Insulated Tempered

Models 2010, 2080, 2081, 2082, 2087, 2090, 5210, 5280, 5287
1/2" Insulated

Models C2410, C2410L, C2480, C2480S, C2480L, C2481, C2481L, C2482, C2482L
1/8" DSB, 1/8" Tempered

Cascade



Cathedral



Colonial



Plain



Prairie



Sherwood



SlimLine

Models 710, 712, 5710, 5712
7/8" Insulated Tempered
Outer frame available in Black or painted to match the door color.
White inside frame.

Models 610, 612, 2010, 2012, 5210, 5212
1/2" Insulated Tempered
Outer frame available in Black or painted to match the door color.
White inside frame.

Single



Double



Carriage House Series (not available in 18" sections)

Models 610, 612, 660, 661, 663, 664, 667, 668, 669, 710, 712, 760, 761, 763, 764, 767, 768, 769, 5710, 5712, 5767, 5768
1/8" Tempered
1/2" Insulated Tempered

Models 2010, 2012, 2060, 2061, 2063, 2064, 2067, 2068, 2069, 5210, 5212, 5267, 5268
3/4" Insulated Tempered

Models C2410, C2410L, C2460, C2460L, C2461, C2461L
1/8" Tempered

3-Pane



3-Pane Single Arch



3-Pane Double Arch



4-Pane



4-Pane Single Arch



4-Pane Double Arch



6-Pane



6-Pane Single Arch



6-Pane Double Arch



8-Pane



8-Pane Single Arch



8-Pane Double Arch



Plain



Ranch Series

Models 610, 670, 671, 672, 673, 674, 678, 679, 710, 770, 771, 772, 773, 774, 778, 779, 5710, 5770, 5778
1/8" Tempered
1/2" Insulated Tempered

Models 2010, 2070, 2071, 2072, 2073, 2074, 2078, 2079, 5210, 5270, 5278
1/2" Insulated Tempered

Models C2410, C2410L, C2470, C2470L, C2471, C2471L, C2472, C2472L
1/8" Tempered



TL Lites

Models 610, 612, 614, 616, 632, 633, 710, 712, 714, 716, 732, 732-20, 733, 733-20, 750, 751, 5710, 5712, 5714, 5716
1/2" Insulated Tempered - Clear, Frosted or Obscure

Models 2010, 2012, 2014, 2016, 2032, 2032-20, 2033, 2033-20, 2050, 2051, 5210, 5212, 5214, 5216
3/4" Insulated Tempered - Clear, Frosted or Obscure

Models 814, 816, 832, 832-20, 833, 833-20, 5814, 5816
1 3/4" Insulated Tempered - Clear or Frosted and Obscure for 25" x 12"

1 3/4" Insulated Tempered - Clear or Frosted and Obscure for 25" x 12"



TL Lite 25" x 12"
(24 7/8" x 10 7/8" viewable)
Outer frame matches door color, White inside frame.

Small TL Lite 24" x 6"
(21 1/2" x 3 1/4" viewable)
Outer frame available in Black or White. Inside frame only available in White.

Smooth Ribbed Steel Lites

Models C2011, C2015, C2411, C2415, C2511, C2410

1/8" Tempered - Clear or Frosted

Models C2011L, C2011S, C2015L, C2015S, C2415L, C2415S, C2511L, C2511S, C2411L, C2411S, C2410L

3/4" Insulated Tempered - Clear or Frosted

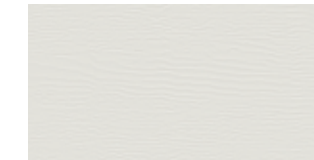


24" x 6"
(21 1/2" x 3 1/4" viewable)
Outer frame available in Black or White. Inside frame only available in White.

24" x 12"
(21 1/2" x 9 1/2" viewable)
Outer frame available in Black or White. Inside frame only available in White. Not available for Model C2410 or C2410L.

Solid Steel Colors

Due to the printing process, colors may vary. For the most accurate color match, see your Haas Door dealer for a metal color selector.



Polar White



Almond



Sahara Tan



Sandstone



Trinar® Beige (not available 2400/2500)



Bronze* (not available 2400/2500)



Trinar® Brown* (not available 2400/2500)



Brown*



Espresso* (not available 2500)



Gray (not available 2400/2500)



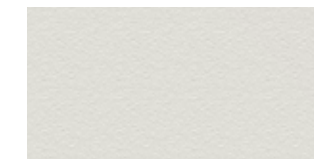
Charcoal*



Carbon Black* (not available 2500)
(Not available in all sizes.)

* These colors include a cool chemistry paint finish, but is not recommended for projects with extreme exposures to heat and sunlight.

Insulated Aluminum Color



Polar White

Plank Steel Colors



Cedar Plank



American Walnut Plank



English Oak Plank

Haas Door is Committed to Quality.

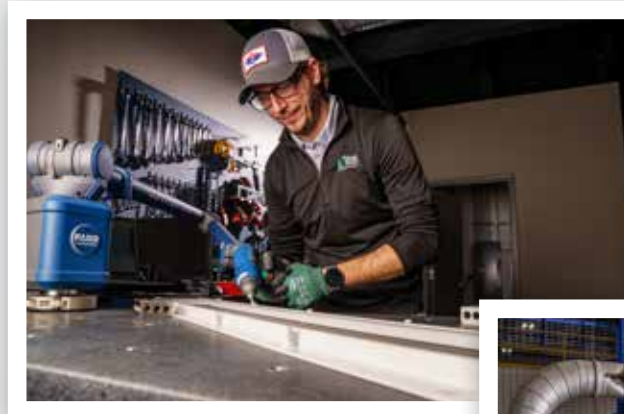
As a member of the Door and Access Systems Manufacturers Association (DASMA), Haas Door is committed to industry standards for quality and safety. In addition to these guidelines, Haas Door has developed its own quality assurance procedures.

Each raw material used in the manufacturing process is inspected daily for quality assurance. Steel used on the inside and outside skins is checked for accuracy in thickness and finish. The insulation material, a high density environmentally compliant polyurethane foam, is tested continuously on each production line to ensure that the correct density, blend of material, cure time and tested U-Factors are achieved.

Samples of manufactured doors are tested for quality and durability. Doors are cycled tens of thousands of times to test the performance and endurance of the sections, hinges, springs, cables, rollers, bottom seals, and track. Strength is measured using two separate tests. Individual sections are subjected to a dead load test, and complete doors are wind load tested. This ensures that Haas garage doors will meet wind load requirements for building codes across the country.

Haas continues to perform testing outside of the manufacturing facility, as both prototype and current doors are installed in various locations and monitored for durability. External labs are also used to test specific components to ensure quality standards.

Quality people and quality products are what make Haas Door the best garage door manufacturer in the industry. Open the door to endless possibilities!



Environmental Responsibility

Haas Door Company manufactures all garage doors in the U.S. and is committed to providing quality products that are safe for our customers and to the environment. Haas garage doors are made from steel that contains 80% recycled material. A plastic thermal break, made with recycled materials, separates each door section to eliminate metal-to-metal contact and the transfer of temperature. Haas also uses environmentally compliant polyurethane insulation, which results in some of the most energy-efficient doors on the market. Good for the environment and saves energy!

Haas Door has also implemented an ongoing improvement plan to gain efficiency and reduce waste, including a recycling program for scrap metal, cardboard and plastic. Many suppliers are regional, which minimizes fuel costs, and material packaging is reused or recycled whenever possible.





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open the door to
endless possibilities